ASTM A213 and ASME SA213 American Standard (Seamless Ferrite and Austenitic Alloy Steel Pipe for Boiler, Superheater and Heat Exchanger)

Standard:

ASTM A213/A213M/ASME SA213/SA-213M

Application:

It is applied to seamless ferrite and austenitic steel pipe for boiler and superheater with the minimum wall thickness and austenitic steel pipe for heat exchanger.

Grades of Main Steel Pipe:

T11, T12 and T22, other grades of steel pipe can be provided based on negotiations.

Mechanical Properties

| Standard | Grade | Tensile Strength (MPa) | Yield Strength (MPa) | Elongation (%) |
|--------------------------|-------|------------------------|----------------------|----------------|
| ACTM AC12 | T11 | ≥415 | ≥170 | ≥30 |
| ASTM A213 ASME S A213 | T12 | ≥415 | ≥205 | ≥30 |
| | T22 | ≥415 | ≥205 | ≥30 |

Chemical Composition

| Standard | Grade | С | Si | Mn | P _v S | Cr | Mo | V | Cu | Ni |
|-----------|-------|-----------|-----------|-----------|------------------|-----------|------------------|---|----|----|
| ASTM A213 | T11 | 0.05~0.15 | 0.50~1.00 | 0.30~0.60 | ≤0.025 | 1.00~1.50 | $0.44 \sim 0.65$ | / | / | / |
| ASME | T12 | 0.05~0.15 | ≤0.50 | 0.30~0.61 | ≤0.025 | 0.80~1.25 | $0.44 \sim 0.65$ | / | / | / |
| SA213 | T22 | 0.05~0.15 | ≤0.50 | 0.30~0.60 | ≤0.025 | 1.90~2.60 | $0.87 \sim 1.13$ | / | / | / |

Remarks

| HR: hot rolled | CW: cold worked | SR: stress relieved | |
|----------------|-----------------|---------------------|--|
| A: annealed | N: normalized | HF | |